



Technical Data Sheet

Product Name
**SCGC™
LLDPE COMPOUND**

Product Type
Polyethylene for Rotational Moulding

Product Grade
M1CBKT2R

Product Description

SCGC™ M1CBKT2R is an economical PE black compound for general-purpose rotomoulding applications. The resin is formulated to have a balance of stiffness, toughness, and processability. M1CBKT2R comes with both antioxidants and UV stabilizers. This grade is for cost-conscious or non-critical applications, such as small to medium size containers, pallets, and bins. M1CBKT2R is a re-extruded material of virgin polyethylene granules. There may be variation in the black shades from lots to lots.

Typical Application

- Lawn and garden articles
- Material handling containers
- Pallets and bins
- Cement mixing barrels
- Underground boxes

Product Characteristics

- Good stiffness
- Good impact strength

Physical Properties

Properties	Test Method	Typical Value	Unit
Melt Flow Rate @ 190°C, 2.16 kg	ASTM D 1238	2.5 - 8.0	g/10 min
Density	ASTM D 1505	0.932 - 0.940	g/cm ³

Note: • The given values are typical value measured on the product. Values herein are not to be constructed as a product specification.



Technical Data Sheet

Product Name	SCGC™ LLDPE COMPOUND
Product Grade	M1CBKT2R

Product Type
Polyethylene for Rotational Moulding

Processing Guidelines

Moulding cycles depend on mould materials and its wall thickness, oven temperature, and shot size. Typical oven temperatures should be set between 250 and 300 °C. The recommended PIAT for M1CBKT2R is about 215 °C.

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products, contact your SCG Chemicals technical services at the address as specified below.

Product Available Form

- Black compound powder

Product Packaging

- 25 kg loose bag
- 25 kg stretch wrap palletized

Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Co., Ltd. / SCGC ICO Polymers Co., Ltd.
- Product(s) should be stored in dry and dust free location at temperature below 50 °C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.

Safety

- The product is not classified as a hazardous material.
- Please see our Material Safety Data Sheet for details on various aspects of safety, recovery, and disposal of the products; for more information, contact your SCG Chemicals technical services.



Technical Data Sheet

Product Name	SCGC™ LLDPE COMPOUND
Product Grade	M1CBKT2R

Product Type
Polyethylene for Rotational Moulding

Recycling

- The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.
- Please see our Material Safety Datasheet for details on various aspects of safety, recovery and disposal of the products; for more information, contact your SCG Chemicals technical services.

Related Documents

- The latest version of this document will be available at our website, www.scgchemicals.com, or can be obtained from the SCG Chemicals technical services.
- The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.
 - Safety Data Sheet
 - Declaration of Compliance

Disclaimer

- The Applications specified herein is for reference only.
- It is customer's responsibilities to inspect and test the product for suitability of the customer's own use and purpose. The customer is responsible for appropriate, safe, legal use, processing and handling of the product.
- To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication. We however do not assume any liability whatsoever for the accuracy and completeness of the information contained herein.
- We make no warranties which extend beyond the description herein. Nothing herein shall constitute any implied warranty of merchantability or fitness for a particular purpose.
- No liability can be accepted in respect of the use of the product in conjunction with other materials. The information contained herein relates exclusively to the product when it is not used in conjunction with any third party's materials.