



Technical Data Sheet

Product Name
SCGC™ HDPE

Product Type
Black HDPE Compound

Product Grade
S999PC

Product Description

SCGC HDPE S999PC Very High Abrasion Resistance (VHAR) is a black high density polyethylene compound producing from high selective catalyst in the precise process control system, tri-modal technology. It provide superior abrasion resistance which is especially recommended for aggressive slurry media transferring Mining and Dredging application. It has been designed for good long-term hydrostatic strength balancing with high slow crack growth and rapid crack propagation resistance together with excellent sagging resistance property.

Typical Application

- Tailing pipe
- Slurry pipe
- Dredging pipe

Product Characteristics

- Excellent abrasion resistance property
- Excellent sagging resistance for very thick wall and large diameter pipe production
- Superior resistance to rapid crack propagation
- Excellent long term pressure resistance
- High resistance to slow crack growth

Physical Properties

| Properties | Test Method | Typical Value | Unit |
|---|-------------|---------------|-------------------|
| Melt Flow Rate at 190 °C and 5.0 kg | ISO 1133 | 0.04-0.06 | g/10 min |
| Melt Flow Rate at 190 °C and 21.6 kg | ISO 1133 | 1.5-2.0 | g/10 min |
| Density (Compound) | ISO 1183 | 0.963 | g/cm ³ |
| Tensile Strength at Yield (100 mm/min) | ISO 527 | 23 | MPa |
| Tensile Strength at Break (100 mm/min) | ISO 527 | > 30 | MPa |
| Elongation at Break (100 mm/min) | ISO 527 | > 600 | % |
| Carbon black content | ISO 6964 | 2.25 | %wt |
| Oxidative induction time at 210°C | ISO 11357 | ≥ 40 | min |
| Resistance to slow crack growth at 80°C | ISO 13479 | > 500 | hrs |
| Rapid crack propagation Pc, S4 | ISO 13477 | > 10 | bar |

Note: • The given values are typical value measured on the product. Values herein are not to be constructed as a product specification.
• Conversion factor for changing unit from kg/cm² to MPa is divided by 10.20.



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Processing Guidelines

For extrusion of SCGC HDPE S999PC Very High Abrasion Resistance (VHAR), it is recommended to use a screw giving good melting and mixing without excessive shear. A single or double flight PE screws have proven satisfactory and will be used with good result.

For normal extrusion equipment, we suggest a melt temperature of 210 – 230 °C, and drying 80 – 90 °C for 1 - 2 hours before use.

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products, contact your SCG Chemicals technical services at the address as specified below.

Product Available Form

- Black pellet

Product Packaging

- 25 kg loose bag
- 25 kg stretch wrap palletized
- 750 kg big bag
- Sea bulk container

Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Co., Ltd.
- Product(s) should be stored in dry and dust free location at temperature below 50 °C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.

Safety

- The product is not classified as a hazardous material.
- Please see our Material Safety Data Sheet for details on various aspects of safety, recovery, and disposal of the products; for more information, contact your SCG Chemicals technical services.



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Recycling

- The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.
- Please see our Material Safety Datasheet for details on various aspects of safety, recovery and disposal of the products; for more information, contact your SCG Chemicals technical services.

Related Documents

- The latest version of this document will be available at our website, www.scgchemicals.com, or can be obtained from the SCG Chemicals technical services.
- The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.
 - Safety Data Sheet
 - Declaration of Compliance

Disclaimer

- The Applications specified herein is for reference only.
- It is customer's responsibilities to inspect and test the product for suitability of the customer's own use and purpose. The customer is responsible for appropriate, safe, legal use, processing and handling of the product.
- To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication. We however do not assume any liability whatsoever for the accuracy and completeness of the information contained herein.
- We make no warranties which extend beyond the description herein. Nothing herein shall constitute any implied warranty of merchantability or fitness for a particular purpose.
- No liability can be accepted in respect of the use of the product in conjunction with other materials. The information contained herein relates exclusively to the product when it is not used in conjunction with any third party's materials.