Technical Data Sheet

Product Name: **HDPE**

Product Type: **High Density Polyethylene**

Product Grade: **S414B**

Product Description

SCGC™ HDPE S414B is a high density polyethylene resin produced by SMX™ technology. This grade can be processed at high speed blow molding machine. It is recommended for milk bottles.

Typical Application

- Milk bottles
- Fruit juice bottles

Product Characteristics

- Good flowability
- Excellent stiffness
- Oderless

International Compliance

- U.S FDA 21 CFR 177.1520
- Regulation (EU) No.10/2011
- Packaging and Packaging Waste Regulation (Regulation (EU) 2025/40)

Physical Properties

Properties	Test Method	Typical Value	Unit
Melt Flow Rate at 190 °C and 2.16 kg	ASTM D 1238	0.50	g/10 min
Density	ASTM D 1505	0.963	g/cm³
Melting Point	ASTM D 2117	132	°C
Brittleness Temperature	ASTM D 746	< -70	°C (°F)
Tensile Strength at Break	ASTM D 638	345	kg/cm²
Elongation at Break	ASTM D 638	1,200	%
Flexural Modulus	ASTM D 790	16,500	kg/cm²
Izod Impact Strength at 23°C	ASTM D 256	90	J/m
ESCR @ 50 °C	ASTM D 1693	24	hrs, F50, 25% Igepal

Note: • The given values are typical value measured on the product. Values herein are not to be constructed as a product specification.

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Processing Guidelines

The actual extrusion condition depends on type of using machine, size and wall thickness of product required. Generally, melt temperature should be 190-210 °C. 3- 6 bar of blowing pressure is recommended. In some cases, enlargement of die and pin diameter (15-30%) may be suggested for increasing parison diameter.

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products, contact your SCG Chemicals technical services at the address as specified below.

Product Available Form

- Natural pellet

Product Packaging

- 25 kg loose bag
- 25 kg stretch wrap palletized
- 750 kg big bag
- Sea bulk container

Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Co., Ltd.
- Product(s) should be stored in dry and dust free location at temperature below 50 °C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.

Safety

- The product is not classified as a hazardous material.
- Please see our Material Safety Data Sheet for details on various aspects of safety, recovery, and disposal of the products;
  for more information, contact your SCG Chemicals technical services.

Recycling

- The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.
- Please see our Material Safety Datasheet for details on various aspects of safety, recovery and disposal of the products;
  for more information, contact your SCG Chemicals technical services.

Related Documents

- The latest version of this document will be available at our website, www.scgchemicals.com, or can be obtained from the SCG Chemicals technical services.
- The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.
  - Safety Data Sheet
  - Declaration of Compliance

Disclaimer

- The Applications specified herein is for reference only.
- It is customer's responsibilities to inspect and test the product for suitability of the customer's own use and purpose. The customer is responsible for appropriate, safe, legal use, processing and handling of the product.
- To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication. We however do not assume any liability whatsoever for the accuracy and completeness of the information contained herein.
- We make no warranties which extend beyond the description herein. Nothing herein shall constitute any implied warranty of merchantability or fitness for a particular purpose.
- No liability can be accepted in respect of the use of the product in conjunction with other materials. The information contained herein relates exclusively to the product when it is not used in conjunction with any third party's materials.