



TECHNICAL DATA SHEET

Product Name

SCG PVC

Product Type

PVC Compound - Rigid Injection

Product Grade

J6671XXX

Product Description

J6671XXX is PVC compound product with any color for using in Fitting application product. The formulation is designed for Fitting & Ball Valve which give good processability and Gloss surface by Injection Process

Typical Application

- Fitting and Ball Valve

Product Characteristics

- Good process ability
- Good surface of product
- Good heat stability

International Compliance

- RoHS

Physical Properties

Property	Test Method	Typical Value	Unit
Specific Gravity	ASTM D 792	1.40 - 1.46	-
Heat stability @180°C	TPC Method	Min. 60	min.
Izod Impact strength	ASTM D 256	Min 2	Kg-cm/cm
Deflection Temperature	ASTM D 648	66-72	°C

Processing Guidelines

The actual processing condition depends on each extruder machine type, screw type and also output needed etc. Generally, temperature at extruder should be around 150-180°C as sequence from feed throat to die head. The exceed temperature than 190°C might effect to appearance, color and typical property.

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products contact your SCG Chemicals technical service at the address or telephone number as specified below.

Product Available Form

- Pellet

Product Packaging

- Pellet / 25 kg loose bag
- Pellet / 25 kg stretch wrap palletized

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Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Company Limited/ Thai Polypropylene Company Limited.
- Product(s) should be stored in dry and dust free location at temperature below 50°C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.

Safety

- The product is not classified as a hazardous material.
- Please see our Material Safety Data Sheet for details on various aspects of safety, recovery, and disposal of the products; for more information, contact your SCG Plastics/SCG Performance Chemicals technical service.

Recycling

- The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.
- Please see our Material Safety Datasheet for details on various aspects of safety, recovery and disposal of the products; for more information, contact your SCG Plastics/SCG Performance Chemicals technical service.

Related Documents

- The latest version of this document will be available at our website, www.scgchemicals.com, or can be obtained from the SCG Plastics/SCG Performance Chemicals technical service.
- The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.
 - Material Safety Datasheet



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Disclaimer

- The Applications specified herein is for reference only.
- It is customer's responsibilities to inspect and test the product for suitability of the customer's own use and purpose. The customer is responsible for appropriate, safe, legal use, processing and handling of the product.
- To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication. We however do not assume any liability whatsoever for the accuracy and completeness of the information contained herein.
- We make no warranties which extend beyond the description herein. Nothing herein shall constitute any implied warranty of merchantability or fitness for a particular purpose.
- No liability can be accepted in respect of the use of the product in conjunction with other materials. The information contained herein relates exclusively to the product when it is not used in conjunction with any third party's materials.