



TECHNICAL DATA SHEET

Product Name

SCG PP

Product Type

Polypropylene Impact Copolymer

Product Grade

P722JO

Product Description

SCG PP P722JO is an impact copolymer polypropylene resin which contains UV stabilizer. This resin is recommended for producing battery case from injection molding process.

Typical Application

- Automotive battery case
- Industrial uses

Product Characteristics

- High impact strength and stiffness
- Good processability
- Good dimensional stability
- Good UV resistance

International

- Directive 94/62/EC on PPWD
- Coalition of Northeastern Governors (CONEG)
- Directive 2002/95/EC (RoHS1)
- Directive (EU) 2015/863 amending annex II to Directive 2011/65/EU (RoHS2)
- Directive 2000/53/EC on ELV
- REACH Regulation (EC) No 1907/2006

Physical Properties

Property	Test Method	Typical Value	Unit
Melt Flow Rate	ASTM D 1238 @ 230°C, 2.16 kg	10	g/10 min
Density	ASTM D 1505	0.910	g/cm ³
Tensile Strength at Yield	ASTM D 638 @ Speed 50 mm/min	300	kg/cm ²
Tensile Strength at Break	ASTM D 638 @ Speed 50 mm/min	180	kg/cm ²
Flexural Modulus	ASTM D 790	13,000	kg/cm ²
Notched Izod Impact	ASTM D 256 @ 23°C	98	J/m
Notched Izod Impact	ASTM D 256 @ 0°C	59	J/m
Notched Izod Impact	ASTM D 256 @ -20°C	49	J/m
Rockwell Hardness	ASTM D 785	75	°C
Heat Deflection Temperature	ASTM D 648 @ 4.6 kg/cm ²	120	°C
Flammability	UL-94	HB	-

Note: the given values are typical value measured on the product. Values herein are not to be constructed as a product specification.

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Processing

The actual processing condition depends on each machine type, product size, and mold design. Generally, melt temperature should be 230-270°C for injection molding. The exceed melt temperature than 300°C might effect on color or appearance of product.

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products contact your SCG Chemicals technical service at the address or telephone number as specified below.

Product Available Form

- Pellet

Product Packaging

- 25 kg loose bag
- 25 kg stretch wrap palletized
- 750 kg big bag
- Seabulk container
- 750 kg big bag

Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Company Limited/ Thai Polypropylene Company Limited.
- Product(s) should be stored in dry and dust free location at temperature below 50°C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.

Safety

- The product is not classified as a hazardous material.
- Please see our Material Safety Data Sheet for details on various aspects of safety, recovery, and disposal of the products; for more information, contact your SCG Plastics/SCG Performance Chemicals technical service.



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Recycling

- The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.
- Please see our Material Safety Datasheet for details on various aspects of safety, recovery and disposal of the products; for more information, contact your SCG Plastics/SCG Performance Chemicals technical service.

Related

- The latest version of this document will be available at our website, www.scgchemicals.com, or can be obtained from the SCG Plastics/SCG Performance Chemicals technical service.
- The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.
 - Material Safety Datasheet
 - Statement on compliance to food contact regulations

Disclaimer

- The Applications specified herein is for reference only.
- It is customer's responsibilities to inspect and test the product for suitability of the customer's own use and purpose. The customer is responsible for appropriate, safe, legal use, processing and handling of the product.
- To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication. We however do not assume any liability whatsoever for the accuracy and completeness of the information contained herein.
- We make no warranties which extend beyond the description herein. Nothing herein shall constitute any implied warranty of merchantability or fitness for a particular purpose.
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