



Technical Data Sheet

Product Name
SCGC PP

Product Type
Polypropylene resin for Sheet and Thermoforming

Product Grade
P348S

Product Description

SCGC PP P348S is a special impact copolymer polypropylene base resin which is suitable for sheet and thermoforming products that required high thermal stability and high impact strength at low temperature. It is particularly designed for solid phase pressure forming.

Typical Application

- Food containers

Product Characteristics

- Excellent thermal stability and high stiffness
- High impact strength at low temperature
- Microwavable or hot fillable

International Compliance

- U.S. FDA 21 CFR 177.1520
- Commission Regulation (EU) no. 10/2011

Note: Direct food contact is subjected to the extraction provisions of the regulation on the finished food contact package

Physical Properties

Properties	Test Method	Typical Value	Unit
Melt Flow Rate	ASTM D 1238 @ 230 °C, 2.16 kg	2.8	g/ 10 min
Density	ASTM D 1505	0.963	g/cm ³
Melting Point	ASTM D 2117	160	°C
Tensile Strength at Yield	ASTM D 638	350	kg/cm ²
Elongation at Yield	ASTM D 638	6	%
Flexural Modulus	ASTM D 790	20,500	kg/cm ²
Notched Izod Impact Strength	ASTM D 256 @ 23°C	34	J/m
Heat Deflection Temperature (HDT)	ASTM D 648 @4.6 kg/cm ²	130	°C
Haze at 1 mm	ASTM D1003	23	%
%Shrinkage (2 mm) MD	TPE Method	1.25	%
%Shrinkage (2 mm) TD	TPE Method	1.25	%

Note: - The given values are typical value measured on the product. Values herein are not to be constructed as a product specification.
- Conversion factor for changing unit from kg/cm² to MPa is divided by 10.20.



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Processing Guidelines

The actual processing conditions depend on each machine type, product dimensions and environment. Sheet: Melt temperature range is 200-250°C and cooling temperature range is 20-60°C. Thermoforming: Heating temperature depends on machine and line speed. Recommend temperature on sheet before forming should be around 155-158°C. Drying recommendation for 2-4 hour at 90-120°C

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products, contact your SCG Chemicals technical service at the address or telephone number as specified below.

Product Available Form

- Pellet

Product Packaging

- 25 kg loose bag
- 25 kg stretch wrap palletized
- 750 kg big bag
- Sea bulk container

Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Company Limited.
- Product(s) should be stored in dry and dust free location at temperature below 50 °C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be sloped.

Safety

- The product is not classified as a hazardous material.
- Please see our Material Safety Data Sheet for details on various aspects of safety, recovery, and disposal of the products; for more information, contact your SCG Chemicals technical service.



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Recycling

- The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.
- Please see our Material Safety Datasheet for details on various aspects of safety, recovery and disposal of the products; for more information, contact your SCG Chemicals technical service.

Related Documents

- The latest version of this document will be available at our website, www.scgchemicals.com, or can be obtained from the SCG Chemicals technical service.
- The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.
 - Material Safety Data Sheet
 - Statement on compliance to food contact regulation.

Disclaimer

- The Applications specified herein is for reference only.
- It is customer's responsibilities to inspect and test the product for suitability of the customer's own use and purpose. The customer is responsible for appropriate, safe, legal use, processing and handling of the product.
- To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication. We however do not assume any liability whatsoever for the accuracy and completeness of the information contained herein.
- We make no warranties which extend beyond the description herein. Nothing herein shall constitute any implied warranty of merchantability or fitness for a particular purpose.
- No liability can be accepted in respect of the use of the product in conjunction with other materials. The information contained herein relates exclusively to the product when it is not used in conjunction with any third party's materials