



Technical Data Sheet	Product Name SCGC MDPE
Product Type Medium Density Polyethylene	Product Grade M345C

Product Description

SCGC MDPE M345C is a medium density polyethylene designed for extrusion coating with excellent processability, heat stability and good organoleptic.

Typical Application

- PSA/Lable Liner
- General use in extrusion coating
- Food and non-food packaging

Product Characteristics

- Good neck-in performance
- Good heat stability
- Good organoleptic

International Compliance

- US FDA 21 CFR 177.1520
- Regulation (EU) No.10/2011
- Pakaging and Packaing waste Directive 94/62/EC
- RoHS: Directive 2011/65/EU

Note: Direct food contact is subjected to the extraction provisions of the regulation on the finished food contact package

Physical Properties

Properties	Test Method	Typical Value	Unit
Resin Properties			
Melt Flow Rate	ASTM D 1238 @ 190 °C, 2.16 kg	6.0	g/ 10 min
Density	ASTM D 1505	0.945	g/cm ³
Melting Point	ASTM D 2117	129	°C
Vicat Softening Point	ASTM D 1525	105	°C

Note: - The given values are typical value measured on the product. Values herein are not to be constructed as a product specification.



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Processing Guidelines

To enhance adhesion, SCGC MDPE M345C is recommended to coat on primer coated or corona treated substrate. The actual extrusion condition depends on type of using machine, size and film thickness of product required. Generally, Melt temperature should be 300-330°C. Minimum air gap at 150 mm is recommended.

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products, contact your SCG Chemicals technical service at the address or telephone number as specified below.

Product Available Form

- Pellet

Product Packaging

- 25 kg loose bag
- 25 kg stretch wrap palletized
- 750 kg big bag

Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Company Limited.
- Product(s) should be stored in dry and dust free location at temperature below 50 °C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.

Safety

- The product is not classified as a hazardous material.
- Please see our Material Safety Data Sheet for details on various aspects of safety, recovery, and disposal of the products; for more information, contact your SCG Chemicals technical service.



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Recycling

- The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.
- Please see our Material Safety Datasheet for details on various aspects of safety, recovery and disposal of the products; for more information, contact your SCG Chemicals technical service.

Related Documents

- The latest version of this document will be available at our website, www.scgchemicals.com, or can be obtained from the SCG Chemicals technical service.
- The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.
 - Material Safety Data Sheet
 - Statement on compliance to food contact regulation.

Disclaimer

- The Applications specified herein is for reference only.
- It is customer's responsibilities to inspect and test the product for suitability of the customer's own use and purpose. The customer is responsible for appropriate, safe, legal use, processing and handling of the product.
- To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication. We however do not assume any liability whatsoever for the accuracy and completeness of the information contained herein.
- We make no warranties which extend beyond the description herein. Nothing herein shall constitute any implied warranty of merchantability or fitness for a particular purpose.
- No liability can be accepted in respect of the use of the product in conjunction with other materials. The information contained herein relates exclusively to the product when it is not used in conjunction with any third party's materials