



Product Name	SCGC™ LLDPE
Product Type	Product Grade
Polyethylene for Rotational Moulding	S15

Product Description

The product is a special linear-low density polyethylene (LLDPE) designed for strong adhesion to polyurethane foam (PU foam)*. S15: Self-adhere to polyurethane foam which helps eliminate internal surface modification step since and reduce reject rates due to improper internal surface modification, in addition to reducing additional raw material procurement and increasing safety in the work station. It is suitable for temperature insulated applications.

Typical Application

- Heat insulation products, which have PU foam in the middle layer

Product Characteristics

- Low shrinkage and warpage
- Consistent dimension
- UV-stabilized (UV2) for indoor/semi-indoor
- Strong adhesion to PU foam* (R141, cyclopentane blowing agents)

International Compliance

- Base resin of S15 series meets the requirements of U.S. Food and Drug Administration (FDA) 21 CFR Part 177.1520 Olefin polymers (c) 2.1 for food contact under conditions of use D-G (21 CFR 176.170(c) Table 2), for all food types.
- For compliance of specific colors, please contact our technical
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Physical Properties

Property	Test Method	Typical Value	Unit
Resin Properties			
Melt Flow Rate	ASTM D 1238 @ 190 °C, 2.16 kg	4.0	g/10 min
Density	ASTM D 1505	0.932	g/cm3
Melting Point	ASTM D 2117	125 (257)	°C (°F)
Crystallization Point	ASTM D 2117	110 (230)	°C (°F)
Heat Deflection Temperature	ASTM D 648 @ 0.455 MPa	58 (138)	°C (°F)
Vicat Softening Temperature	ASTM D 1525	108 (226)	°C (°F)
Mechanical Properties			
Tensile Strength-at-Yield	ASTM D 638 @ Speed 50 mm/min	17 (2500)	MPa (psi)
Tensile Strength-at-Break	ASTM D 638 @ Speed 50 mm/min	20 (3000)	MPa (psi)
Elongation-at-Break	ASTM D 638 @ Speed 50 mm/min	700	%
Flexural Modulus	ASTM D 790	540 (78000)	MPa (psi)
Surface Hardness	ASTM D 2240	55	Shore D

Note: the given values are typical values measured on the product. Values herein are not to be constructed as a product specification.

*Depending on specific PU foam ratio and injection condition. Please contact SCGC technical service team to support the product instruction.



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Processing Guidelines

Moulding cycles depend on mould materials and its wall thickness, oven temperature, and shot size. Typical oven temperatures should be set between 250 and 300 °C. The recommended PIAT for S15 is about 180 - 200 °C which may vary with a color shade. This product can adhere to PU foam which contain R141 and cyclopentane as blowing agents, without PE glue on PE surface (with specific polyol and isocyanate ratio).

Points of Concerns

- It is not recommended to flame the surfaces of molded parts with an open torch due to risk of thermal degradation and premature failure.
- Inclusion of fillers or recycled materials into the resins either by compounding or dry blending is not recommended due to risk of compromised impact strength.
- Use of pigments above 0.3% by dry blending into natural powder should be avoided due to risks of lower impact strength.
- Additional antioxidants, internal lubricants, or UV stabilizers into the virgin resins during the compounding process should be considered depending on the end applications.
- For black compound, use up the powder as quickly as possible after the package is opened due to a high moisture pick-up that will result to pinholing and poor impact strength.

Product Technical Assistance

For technical assistance or further information on this product or any other SCG Chemicals' products, please contact your SCG Chemicals technical services at the address as specified below.

Product Available Forms

- Color compound powder

Product Packaging

- 25 kg loose bag

Storage

- Store in original container in tidy according to the manual of Handling and Storage from Thai Polyethylene Company Limited/Thai Polypropylene Company Limited.
- Product(s) should be stored in dry and dust free location at temperature below 50 °C and protected from direct sunlight and/or heat, well-ventilated area, away from incompatible materials and food and drink, as this may lead to quality deterioration, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.
- Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
- The storage area should be stable and not be slopped.



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Safety

- The product is not classified as a hazardous material.
- Please see our Safety Data Sheet for details on various aspects of safety, recovery, and disposal of the products; for more information, contact your SCG Chemicals technical services.

Recycling

- The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.
- Please see our Safety Data Sheet for details on various aspects of safety, recovery and disposal of the products; for more information, contact your SCG Chemicals technical services.

Related Documents

- The latest version of this document will be available at our website, www.scgchemicals.com, or can be obtained from the SCG Chemicals technical services.
- The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.
 - Safety Data Sheet.
 - Declaration of Compliance.

Disclaimer

- The Applications specified herein is for reference only.
- It is customer's responsibilities to inspect and test the product for suitability of the customer's own use and purpose. The customer is responsible for appropriate, safe, legal use, processing and handling of the product.
- To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication. We however do not assume any liability whatsoever for the accuracy and completeness of the information contained herein.
- We make no warranties which extend beyond the description herein. Nothing herein shall constitute any implied warranty of merchantability or fitness for a particular purpose.
- No liability can be accepted in respect of the use of the product in conjunction with other materials. The information contained herein relates exclusively to the product when it is not used in conjunction with any third party's materials